

## Product data sheet



Materialnumber	9008770020000
Thread Size	M2
Thread Range	M2 - M10
Surface	bright
Internal Cooling	without
Type	VA

### Characteristics

Surface	bright
Internal Cooling	without
Type	VA
Thread Size	M2
Thread Range	M2 - M10
Norm	DIN 371
Norm 2	DIN 2184-1
Shank Form	straight shank
Form	B
Cutting Direction	right-hand
Tolerance Class	ISO2/6H
Hole Type	Through Hole
Flute	straight-fluted
Color Ring	Blue Ring
Length Grinding	3,5-5,5 speeds
Threading Type	M
Full Length	45.000 mm
Length Threading	8.000 mm
Flute Length	11.500 mm
Useable Length	13.500 mm



### Gühring KG

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Shank Length	0.000 mm
Diameter Threading Core	1.600 mm
Diameter Shank	2.800 mm
Threading Gradient	0.400 mm
Diameter Tolerance Field	h9
Additional Info	Internal Threads
EBEZ	ZL-GBO-M 03GGBR-N
Tool Type	Taps

## Hints

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- i** CAD data and further information are available after registration in the shop.
- ⚠** All information is indicative. The actual achievable cutting speeds and feeds depend on the respective processing conditions. We recommend appropriate cutting tests.



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## Cutting data

Subgroup	Strength/Hardness	Cutting speed	Feed	Drive	Feed Rate
Stainless steels, sulphured	900 N/mm <sup>2</sup>	5 m/min		796 rev./min	
Bronze long-chipping	1,000 N/mm <sup>2</sup>	5 m/min		796 rev./min	



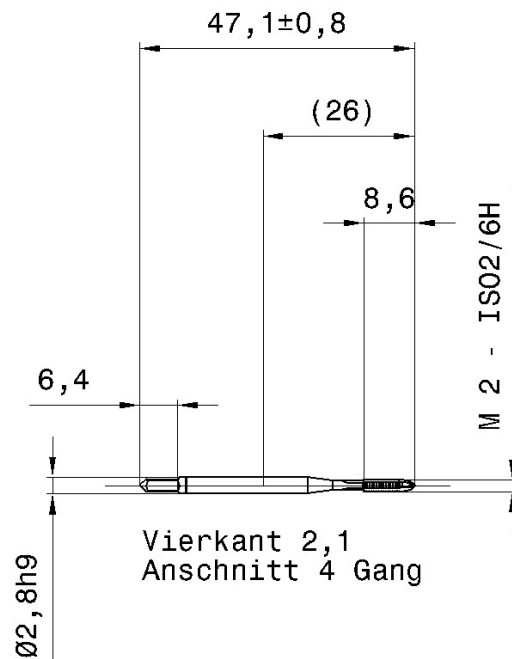
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## Technical drawing



GÜHRING	
Artikel-Nr.	877 2,000
Beschreibung	GEWINDEBOHRER
Schneidstoff	PM HSS-E
Beschichtung	BLANK
Kuehlung	-
Schneiden	3

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